

AUTOMATIC RACK PLATING MACHINE AUGUST 16, 2010

<u>POS.</u>	<u>PROCESS</u>	<u>WIDTH</u>	<u>MAT'L</u>	<u>VENTILATION</u>	<u>FILTER</u>	<u>AIR AGIT</u>	<u>HEAT</u>	<u>COOL</u>	<u>BUSSING</u>
0	LOAD/UNLOAD	30							
1	HOT RINSE	36	PP			YES	YES		
2	SOAK CLEAN	36	SS	2000			YES		
3	SOAK CLEAN	36	SS	2000			YES		
4	ETCH	36	SS	2500		YES	YES		
5	RINSE	28	PP			YES			
6	RINSE	28	PP			YES			
7	ETCH	30	PP	2500		YES	YES		
8	DESMUT	30	SS 316	2500		YES	YES		
9	RINSE	28	PP			YES			
10	RINSE	28	PP			YES			
11	ZINCATE	30	PP	2000	YES				
12	ZINCATE (SPARE)	30	PP	2000	YES				
13	RINSE	28	PP			YES			
14	RINSE	28	PP			YES			
15	RINSE	28	PP			YES			
16	NICKEL STRIKE	32	PP	1500	YES	YES	YES		1300
17	RINSE	28	PP			YES			
18	RINSE	28	PP			YES			
19	COPPER STRIKE	32	PP	2500	YES		YES		1300
20	RINSE	28	PP			YES			
21	RINSE	28	PP			YES			
22	ACID		PP	2000		YES			
23	RINSE	28	PP			YES			
24	RINSE	28	PP			YES			
	ACID COPPER	2 x 32	PP	3000	CARBON	YES		YES	2 X 1300
	ACID COPPER	2 x 32	PP	3000	CARBON	YES		YES	2 X 1300
	ACID COPPER	2 x 32	PP	3000	CARBON	YES		YES	2 X 1300
	ACID COPPER	2 x 32	PP	3000	CARBON	YES		YES	2 X 1300
33	SPRAY RINSE	28	PP			YES			
34	RINSE	28	PP			YES			
35	RINSE	28	PP			YES			