

Existing Process Cycle

Load/Unload	1 station	Counterflow Rinse	3 stations
Queue	8 stations	Electroless Palladium	2 stations
Acid Clean	1 station	Electroless Palladium	2 stations
Counterflow Rinse	3 stations	Counterflow Rinse	3 stations
Microetch	1 station	Immersion Gold	2 stations
Counterflow Rinse	3 stations	Drag-out	1 station
Pre-initiator	1 station	Cascade Rinse	2 stations
Counterflow Rinse	3 stations	Electroless Gold	2 stations
Initiator	1 station	Electroless Gold	3 stations
Counterflow Rinse	3 stations	Drag-out	1 station
Transfer Station	1 station	Cascade Rinse	2 stations
Electroless Nickel	2 stations	Hot Air Dry	1 station
Electroless Nickel	2 stations		

